

Application Type	Product Type	Application Material	Specification					Product Form	Application Method
			Abrasive Grain Type	Grit Size	Hardness	Binder Type	Peripheral Speed		
Cut-Off Discs	Cut-Off / Grinding Discs	Metal	A	54	R	BF	80	Flat	Hand Grinder
		Metal	A	46	R	BF	80	Depressed Center	Fixed Cutting Bench (<3kW)
		Metal	A	36	R	BF	80	Flat	Fixed Cutting Bench (≥3kW)
		Metal	AA	60	R	BF	80	Depressed Center	Portable Gas Operated Cutter
		Stainless Steel (Inox)	AA	54	R	BF	80	Flat	Fixed Power Rail Cutter
		Stainless Steel (Inox)	AA	46	R	BF	80	Depressed Center	
		Aluminium	AA	36	R	BF	80	Flat	
		Metal / Stainless Steel (Inox)	A	54	Q	BF	80	Depressed Center	
		Metal / Stainless Steel (Inox)	A	46	Q	BF	80	Flat	
		Cut & Cut	ZA	46	R	BF	80	Depressed Center	
Cut-Off Discs	Cut-Off / Grinding Discs	Plus Thin Line Cut-Off	CuA	542	T	BF	80	Flat	
		Plus Thin Line Cut-Off	CuA	462	T	BF	80	Depressed Center	
		Plus Thin Line Cut-Off	CuA	362	T	BF	80	Flat	
		Metal	A	36	T	BF	80	Depressed Center	
		Metal	AA	24	S	BF	80	Flat	
		Metal	A	36	Q	BF	80	Depressed Center	
		Aluminium	C	30	S	BF	80	Flat	
		Aluminium	C	30	R	BF	80	Depressed Center	
		Cast Iron	A	30	T	BF	80	Flat	
		Cast Iron	ZA	30	TX	BF	80	Depressed Center	
Grinding Discs	Grinding Discs	Plus Cut-Off	AC	36	SX	BF	80	Flat	
		Plus Cut-Off	A	30/36	P	BF	80	Depressed Center	
		Plus Cut-Off	A	36/46	P	BF	80	Flat	
		Plus Cut-Off	A	30/36	S	BF	80	Depressed Center	
		Fixed Bench Cut-Off	C	24	S	BF	80	Flat	
		Fixed Bench Cut-Off	C	24	S	BF	100	Depressed Center	
		Gas Operated Cut-Off	A	36	R	BF	100	Flat	
		Gas Operated Cut-Off	Z	30	R	BF	100	Depressed Center	
		Rail Cut-Off	A	24/36	ST	BF	80	Flat	
		Rail Cut-Off	A	24	RS	BF	80	Depressed Center	
Grinding Wheels	Grinding Wheels	Plus Rail Cut-Off	AA	24	P	BF	80	Flat	
		Plus Rail Cut-Off	C	24	S	BF	80	Depressed Center	
		Plus Rail Cut-Off	A	24	N	BF	80	Flat	
		Plus Grinding	A	30	Q	BF	80	Depressed Center	
		Plus Grinding	Z	24	R	BF	80	Flat	
		Grinding	C	16	L5	BB		Flat	
		Grinding	C	16	L5	BB		Depressed Center	
		Grinding	C	16	L5	BB		Flat	
		Grinding	NK	80	Q4	BA		Depressed Center	
		Grinding	NK	80	Q4	BA		Flat	

Dimension (mm)	Thickness (mm)	Material					
		Weld	Steel Materials	Cast Materials	Nonferrous Metals, Stone and Cement Products	Steel Rail Profiles	
100	0.8						
115	1.0						
125	1.2						
150	1.6						
180	1.9						
230	2.0						
300	2.5						
350	2.8						
400	3.0						
500	3.2						
	3.5						
	3.8						
	4.0						
	4.2						
	5.0						
	6.0						
	6.4						
	7.0						
	8.0						
	10						